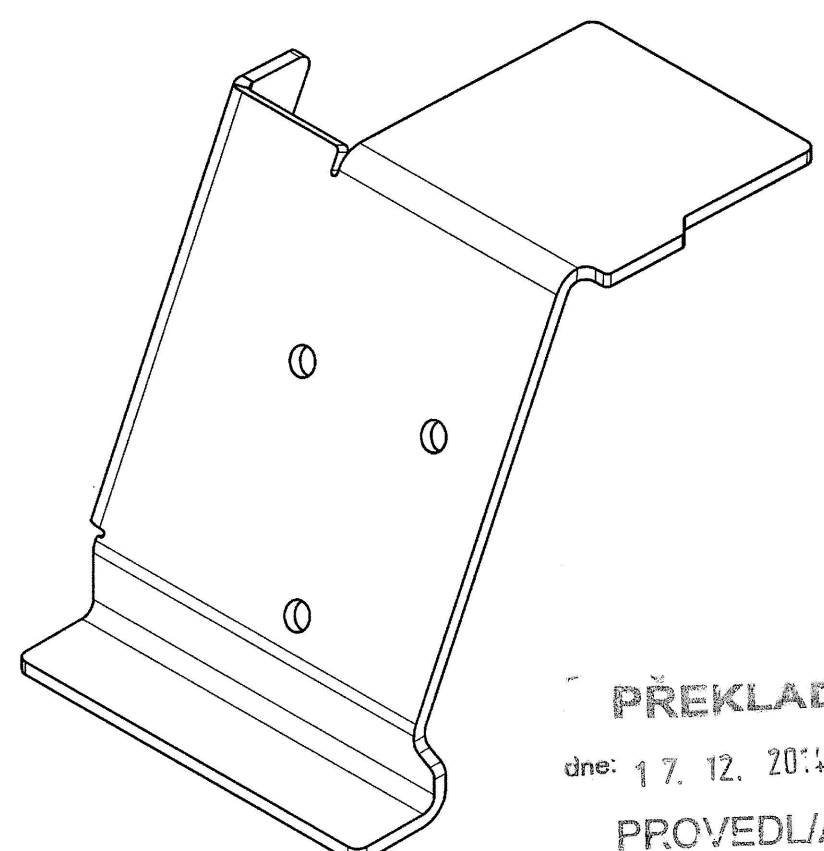
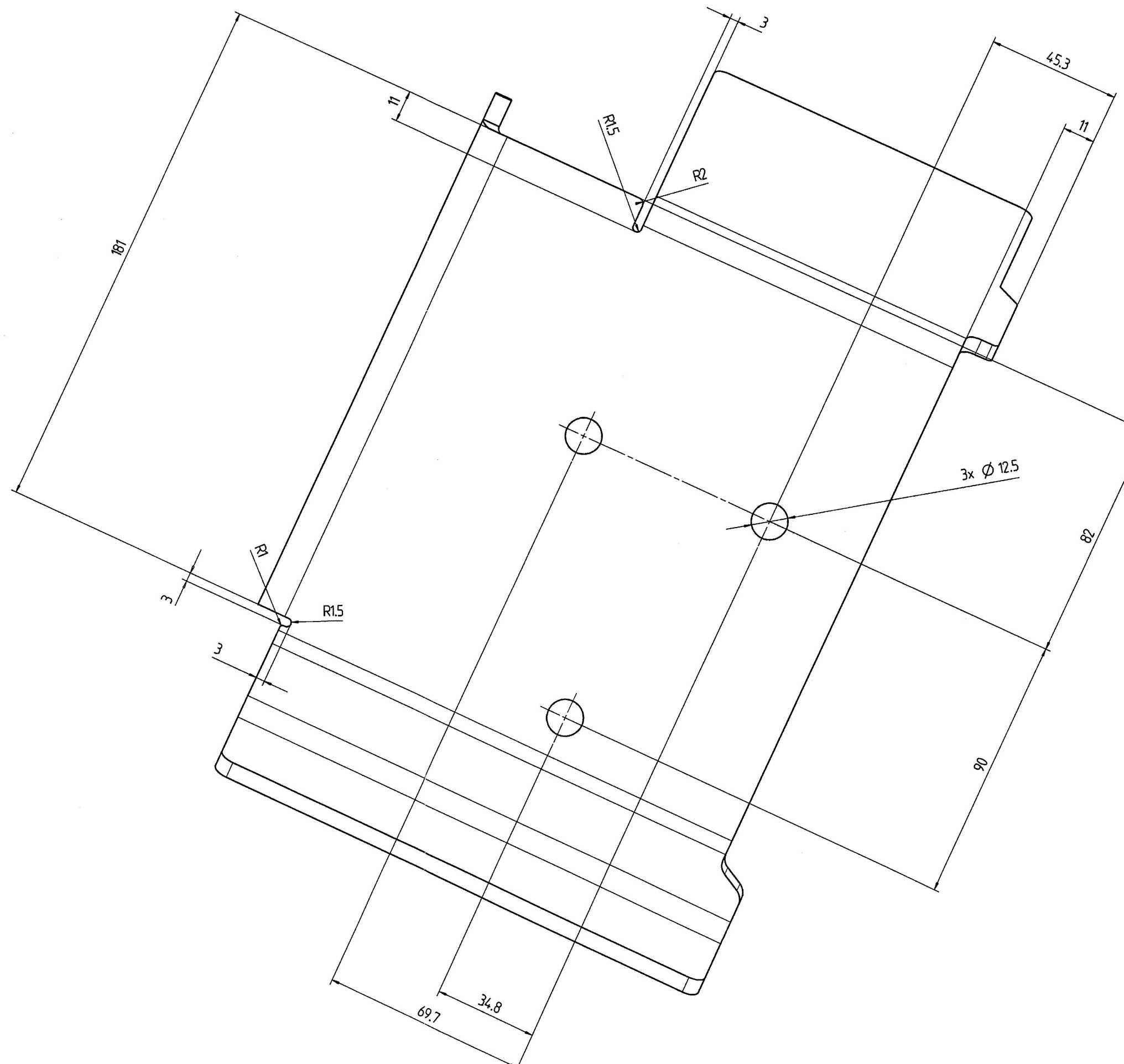


View followin



PŘEKLAD

dnė: 17. 12. 2014

PROVEDL/A

visas by

TROUŠTĚNÁ MAT.  
 NETOČ. RADIUS  
 PRADIVĚ JINÝCH  
 DELICA ROZVINU

2 -03- 2015

ARCHIV

NZ 14/01402 ✓

N2 24/04/202

- Unfolded length (for info) = 1

Condition at time of delivery		Material		Drawing date		12/48	
de-scaled degree of purity SA 2.72 acc. ISO 5504-1 without burrs acc. WH 1930	X	First angle projection					
Permissible tap-and rounding during flame cutting (also positive bead acc. WH 19572)		General tolerance (G) in mm size range ≤ 30   30 to 120   120 to 400   400 to 1000 ≤ 12   12 to 20   20 to 40   40 to 100	Index Inspection data Auxiliary data	alteration Materials: S235JR following EN10025-2	Change no.	Ref.	Title Blank no.
oil-free free of grease oiled using permeable	X	G course L 1 2 3 4 5 6 L 1 1 2 2 2 3 6 lengths 1st and angle 1st 2nd 3rd 4th 5th 6th tolerance Symbols ISO 701 o roundness +V12=IT6 □ straightness/flatness + G1 □ concentricity run out + G1 □ symmetry + G1 7 / parallelism + G1 □ position + G1	Drawn 18.03.04   Location Checked 02.04.04   Location Ruled 11/11/04   Location Measured 11/11/04   Location	Title: support cabin right			PROD. Scale 1:1
Indicate the required condition at time of delivery with an X.							

**LASER cutting tolerances**

NDR : no cutting tolerances without dimensions ± 1 mm unless otherwise specified

≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 < ≤ 3000
± 0.5	± 0.8	± 1.0	± 1.5	± 2.0

Date: 24/04/202  
 Drawn by: [Signature]  
 Checked by: [Signature]  
 Ruled by: [Signature]  
 Measured by: [Signature]